

Work Order ID 51922

Wednesday, September 09, 2009 11:35:03 A

Page 1

Item ID: D2744

Accept

Revision ID: C

Item Name: Cap

Setup Start

Stop

Start Date: 9/11/2009 Start Qty: 20.00

Required Date: 9/18/2009 Req'd Qty: 20.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: RM Date: 09-9-09 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2744	Rev C								

100

0.00



FLOW WATER JET

Waterjet

FLOW CNC Waterjet

SOS
-90

Memo

1-Cut as per Dwg D2744 ☐ Dwg Rev: < ☐ Prog Rev: < ☐ 2-
Deburr if necessary

0.00

B 9-9-09

(36)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

Quality Control

0.00

B 9-9-09

120

0.00



QC8- Inspect parts - second check

QC

Memo

Quality Control

0.00

2) S 09/09/29

counters
(36) /

Work Order ID 51922

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Page 2

Item ID: D2744

Accept

Revision ID: C

Item Name: Cap

Start Date: 9/11/2009 Start Qty: 20.00

Required Date: 9/18/2009 Req'd Qty: 20.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: LG

0.00



Packaging

Memo

0.00

Packaging

36 Ø BE 09/10/26

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

1051028

PL 09-10-24
(36)

Picklist Print

Page 1

Wednesday, September 09, 2009 11:35:11 AM

Work Order ID: 51922



Parent Item: D2744RevC



Parent Item Name: Cap

Start Date: 9/11/2009

Required Date: 9/18/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M5052H32S.080		Purchased	No			100	sf	128.5000	3.8379	6.9082		
5052-H32 .080 Sheet												

HB 9.9.09

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

MAT

128.5

100682

9

100742

75.5

100947

37.21

19052

2

19729

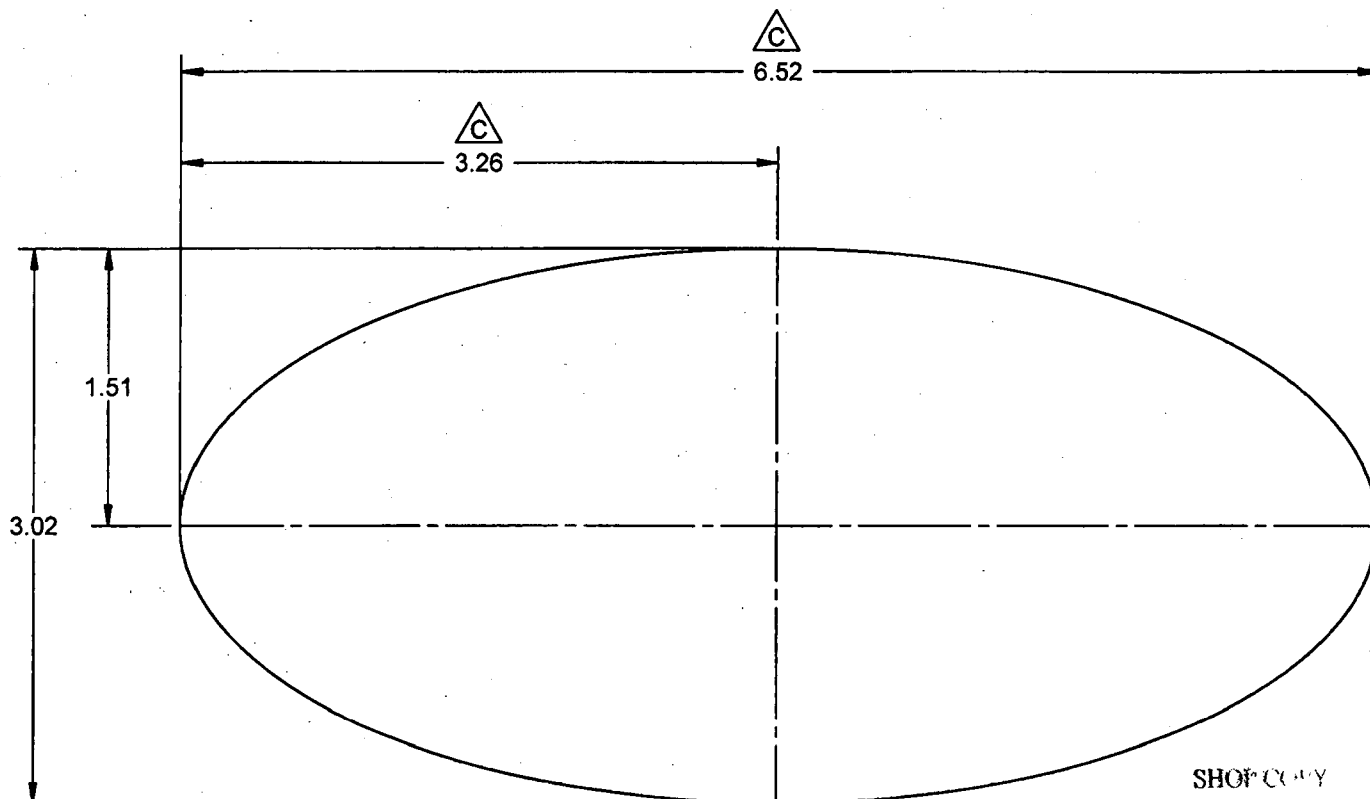
4.79

100742



DESIGN #	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2744	REV. C SHEET 1 OF 1
DATE 06.10.05		TITLE CAP	SCALE 1:1
REV	DATE	DESCRIPTION	
A	98.04.16	NEW ISSUE	
B	02.12.18	RE-DESIGN	
C	06.10.05	3.26 WAS 3.13; 6.52 WAS 6.27	

RELEASED
07-08-02 [Signature]



D2744 CAP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31922

NOTES:

- 1) MATERIAL: ALUMINUM 6061-T6 SHEET 0.080 THICK PER QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF DART SPEC M6061T6S.080)
OR ALUMINUM 5052-H32 SHEET 0.080 THICK PER QQ-A-250/8 OR AMS 4016
(REF DART SPEC M5052H32S.080)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS

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